

# TALA OFFSHORE AS

## PIPE IN SIZES ACCORDING TO ANSI/ASME



Seamless, stainless pipe in sizes according to ANSI/ASME. Pipe is supplied annealed and pickled in random lengths or cut to fixed lengths in steel grades ASTM 304/304L and 316/316L. Welded pipes are either 100% Eddy Current tested or hydrostatic and expansion tested.

Pipes according to ASTM A312/ASME SA 312, ASTM A999/M  
Tolerances according to ASME B36.19  
OD = outside diameter, WT = wall thickness

OD	WT	in.	Sch	Weight
mm	mm			Kg/m
13.72	1.65	1/4"	10S	0.50
13.72	2.24	1/4"	40S	0.64
13.72	3.02	1/4"	80S	0.81
17.15	1.65	3/8"	10S	0.64
17.15	2.31	3/8"	40S	0.86
17.15	3.20	3/8"	80S	1.12
21,34	2,11	1/2"	10S	1,02
21,34	2,77	1/2"	40S	1,29
21.34	3.73	1/2"	80S	1.65
21.34	4.78 <sup>2</sup>	1/2"	160S	1.98
26.67	2.11	3/4"	10S	1,3
26.67	2.87	3/4"	40S	1,71
26.67	3.91	3/4"	80S	2.23
26.67	5.56	3/4"	160S	2.94
33.40	2.77	1"	10S	2.13
33,40	3.38	1"	40S	5.54

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Org no. 917 689 652

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33,40	4.55	1"	80S	3.29
33.40	6.35 <sup>2</sup>	1"	160S	4.30
42,16	2,77	1 1/4"	10S	2,73
42,16	3,56	1 1/4"	40S	3,44
42.16	4.85	1 1/4"	80S	4.53
42.16	6.35 <sup>2</sup>	1 1/4"	160S	5.69
48,26	2,77	1 1/2"	10S	3.16
48,26	3,68	1 1/2"	40S	4.11
48.26	5.08	1 1/2"	80S	5.49
48.26	7.14	1 1/2"	160S	7.35
60,33	2,77	2"	10S	3.99
60,33	3,91	2"	40S	5.52
60.33	5.54	2"	80S	7.60
60.33	8.74 <sup>2</sup>	2"	160S	11.29
73,03	3,05	2 1/2"	10S	5,35
73,03	5,16	2 1/2"	40S	8,77
73.03	7.01	2 1/2"	80S	11.59
73.03	9.53	2 1/2"	160S	15.15
88,90	3,05	3"	10S	6,56
88,90	5,49	3"	40S	11,47
88.90	7.62	3"	80S	15.51
88.90	11.13 <sup>2</sup>	3"	160S	21.67
101,60	3,05	3 1/2"	10S	7,53
101.60	5.74	3 1/2"	40S	13.78
101.60	8.08	3 1/2"	80S	18.92
114,30	3,05	4"	10S	8.50
114,30	6,02	4"	40S	16.32
114,30	8.56	4"	80S	22.67
114,30	13.49 <sup>2</sup>	4"	160S	34.05
141,30	3.40	5"	10S	11.60
141,30	6.55	5"	40S	22.10
141,30	9.53	5"	80S	31.44
141,30	15.88 <sup>2</sup>	5"	160S	49.87
168,28	3,4	6"	10S	14,04
168,28	7,11	6"	40S	28,69
168,28	10.97	6"	80S	43.21
168,28	14.27	6"	120S	54.75
168,28	18.26 <sup>2</sup>	6"	160S	68.59
219,08	3,76	8"	10S	20.00

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219,08	8,18	8"	40S	43.20
219,08	12.7	8"	80S	65.63
219,08	18.23	8"	120S	91.30
219,08	23.01 <sup>2</sup>	8"	160S	112.97
273,05	4,19	10"	10S	27,80
273,05	9,27	10"	40S	60,30
273,05	12.70	10"	80S	81.60
323,85	4,57	12"	10S	36.00
323,85	9,53	12"	40S	73.90
323,85	12.70	12"	80S	97.50

All tubes specified will be certified as conforming to ANSI/ASME

- 1) Tested acc. to ASTM A312 and AD2000-W2 Einbaurohre TÜV Bl. 421 incl. hot tensile test at +400°C (752°F).
- 2) ASME B13.10

## Tolerances

For ASTM A312 and ASTM A790, acc. to ASTM A999

Size, mm	Tolerances OD, mm
13.72 – 48.3	+0.4/-0.8
>48.3 – 114.3	+/-0.8
>114.3 – 219.1	+1.6/-0.8

## Tolerances on wall thickness, %

Size, mm	Wall thickness, %	WT/OD ratio
13.72 – 73.03	+20/-12.5	All
88.90-219.10	+22.5/-12.5	Less or equal to 0.05
88.90-219.10	+15/-12.5	Above 0.05

## Product standard

ASTM 304L and ASTM 316L

ASTM A 312 incl. corrosion tests acc. to ASTM A262 PR.E.

NACE MR-0175 / ISO 15156

Tolerances and leak test acc. to ASTM A312/A999